

CITILED LCN Series  
Color changing Type  
DATA SHEET  
**LCN-C03A**

LCNC03A\_r05

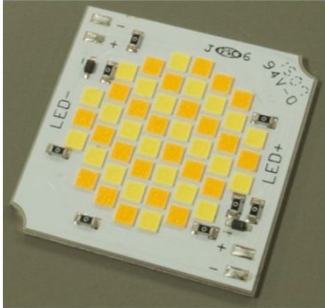


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### Product Nomenclature

	<u>LCN</u>	-	<u>C</u>	<u>03</u>
	[1]		[2]	[3]
[1]	Product shape			LCN
[2]	Mount Type			C : Cluster
[3]	Lm category			03: 3,000lm
[4]	Version			Internal code
	Cool white color			6,500K
	Warm white color			2,700K

## 1. Introduction

### 1-1. Product Description

This product (LCN) is comprised of two different CCTs, and is to be driven using the 4 terminals which are shown in Page 5.

### 1-2. Features

- Mechanical Dimensions : 23.5 x 23.5 x 1.7 (mm)
- Package Structure : Aluminium Base Chip on Board
- Aluminum Base: : Aluminium PWB
- Connection to Heat Sink : M3 screw, using thermally conductive glue is recommended
- CRI (Ra) : Min.80
- Cool white color : 6,500K (IF=700mA)
- Warm white color : 2,700K (IF=700mA)
- Chromaticity Range : 3-step(2700K) & 5-step(6500K) MacAdam Ellipse
- Thermal Resistance : 1.5 C/W
- RoHS compliant

## 2. Performance Characteristics

### 2-1. Electro Optical Characteristics

(Tc=25C )

Product cord	Nominal CCT	CRI (Ra)		Luminous flux (lm)			Chromaticity		Forward Current (mA)	Voltage (V)			Thermal Resistance Rj-c (C/W)
		Ra	R9	Min.	Typ.	Max.	x	y		Min.	Typ.	Max.	
		Min	Min	Min.	Typ.	Max.	Typ	Typ		Min.	Typ.	Max.	
LCN-C03A	2700K	80	0	2,518	2,894	-	0.4543	0.4076	700.0	32.4	36.0	39.6	1.5
	6500K	80	0	2,913	3,348	-	0.3111	0.3241	700.0	32.4	36.0	39.6	1.5

**Notes :**

1. The tolerance of measurement at our tester is Vf+/-3% , Φv+/-10% , Chromaticity(x,y)+/-0.01 and Ra+/-2.

### 2-2. Absolute Maximum Ratings

Parameter	Symbol	Rating	
Input Power [W]	Pi	31.7	*1*4
Forward Current [mA]	IF	800.0	*1
Reverse Voltage [V]	Vr	3	
Operating Temperature [C]	Top	-30 ~ +100	*5
Storage Temperature [C]	Tst	-40 ~ +100	
Case Temperature [C]	Tc	85	*2
Junction Temperature [C]	Tj	135	*3

\*1. Input power and forward current are the values when the LED is used within the range of the derating characteristics in this data sheet.

\*2 Refer to 3. Mechanical Dimensions for Tc measurement point

\*3  $T_j = T_c + R_{j-c} \times P_i$

\*4 Absolute maximum of power input and Forward current are the summation of cool color & warm color, - not for individual value of each input

\*5 Tc refers to the deration curve in page 8, 4-3. Derating Characteristics when forward current input

### 2-3. Chromaticity Characteristics

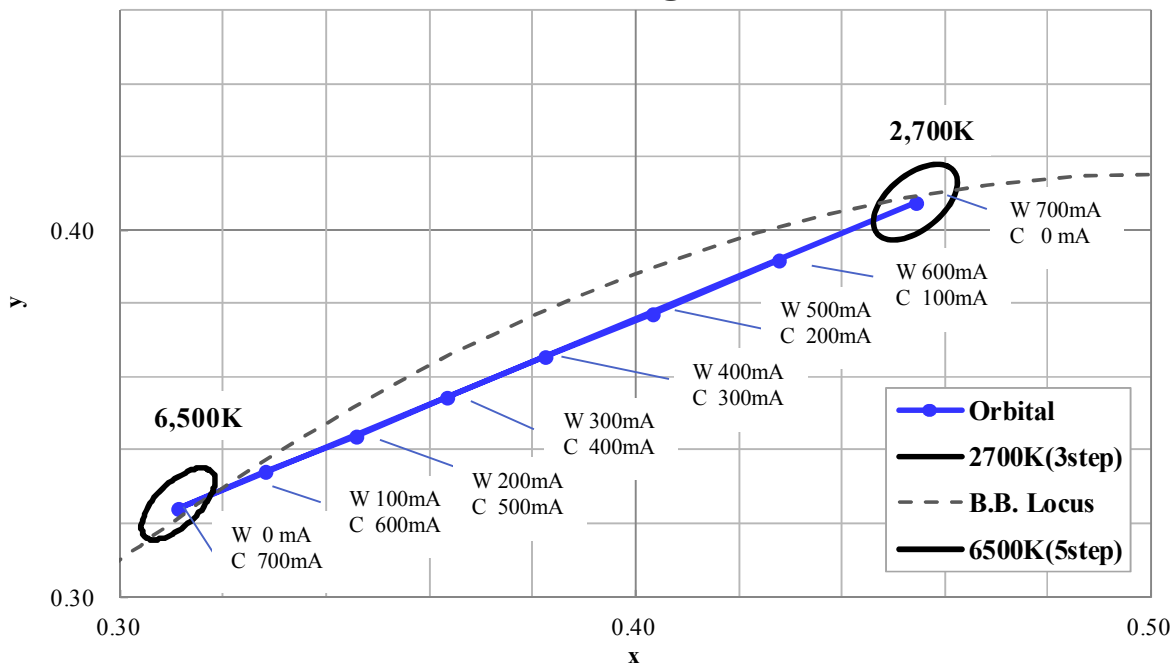
(Tc=25C)

Color Region	Nominal CCT	Center Point (x, y)	Oval parameter		
			Major Axis a	Minor Axis b	Ellipse Rotation Angle $\theta$
3-step MacAdam ellipse	2700K	(0.4543, 0.4076)	0.00774	0.00411	53.95

Color Region	Nominal CCT	Center Point (x, y)	Oval parameter		
			Major Axis a	Minor Axis b	Ellipse Rotation Angle $\theta$
5-step MacAdam ellipse	6500K	(0.3111, 0.3241)	0.01115	0.00475	57.65

\*  $\theta$  is the angle between the major axis of the ellipse and the x-axis, and a and b are the major and minor semi-axes of an ellipse.  
(Ref. IEC 60081:1997 AnnexD)

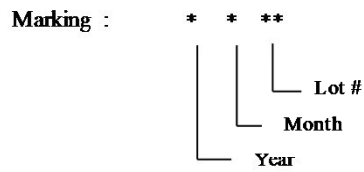
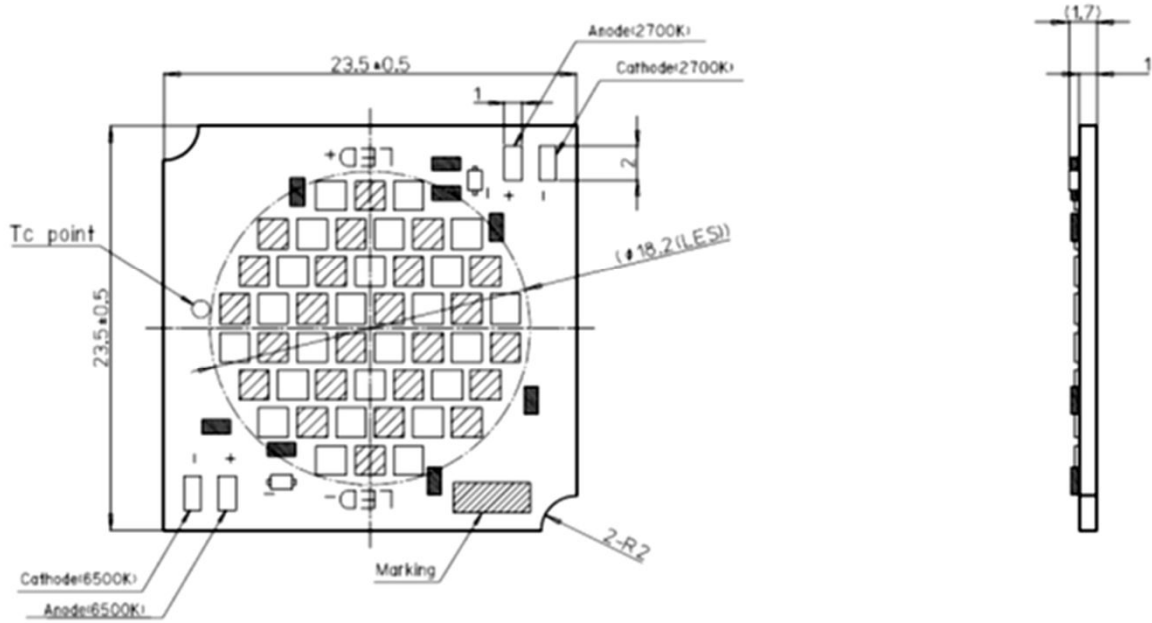
### Color region



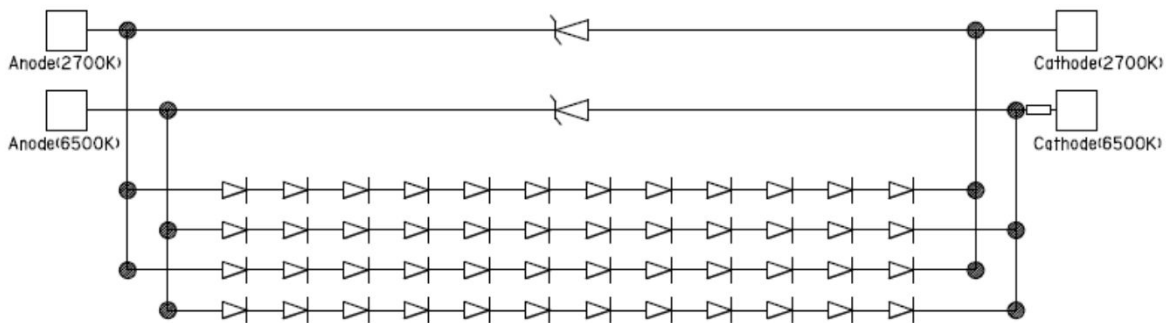
### 3. Mechanical Dimensions

Unit : mm

Tolerances unless otherwise specified : +/-0.3



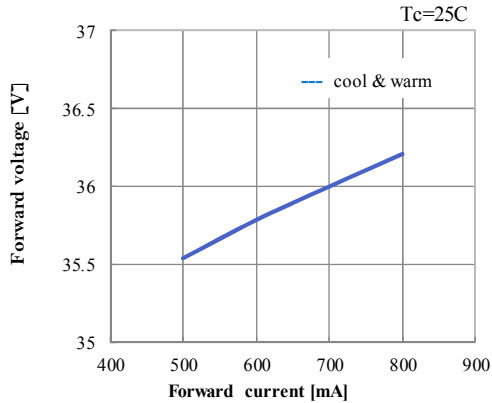
**Circuit diagram**



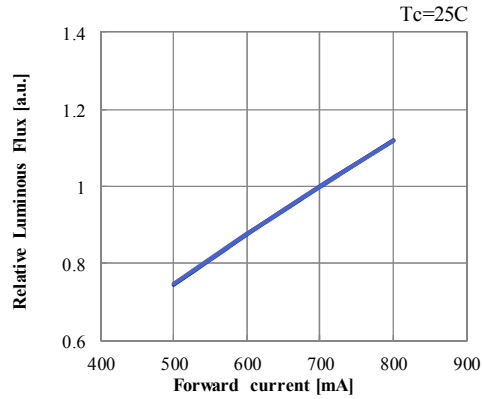
## 4. Characteristic Curves

### 4-1. Forward Current Characteristics / Temperature Characteristics

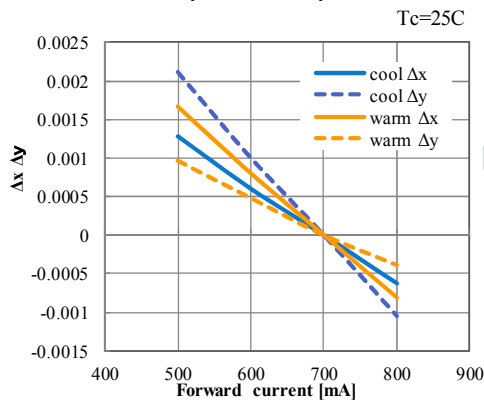
Forward current vs. Forward voltage



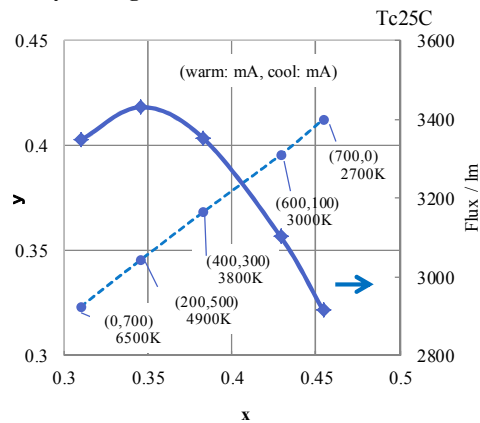
Forward Current vs. Relative Luminous flux



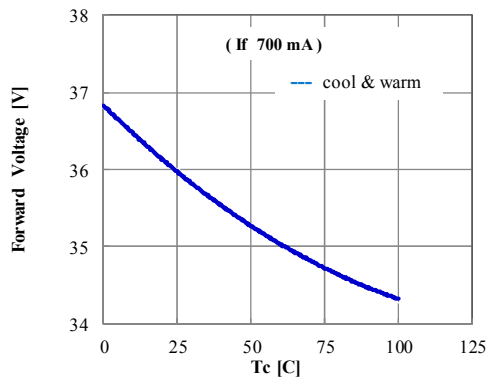
Forward current vs. xy Chromaticity



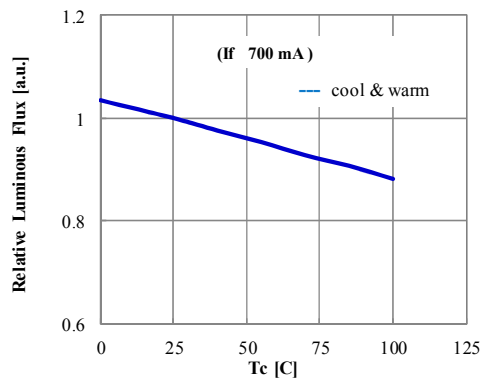
xy shifting curve & flux curve



Case Temperature vs. Forward Voltage



Case Temperature vs. Relative Luminous Flux

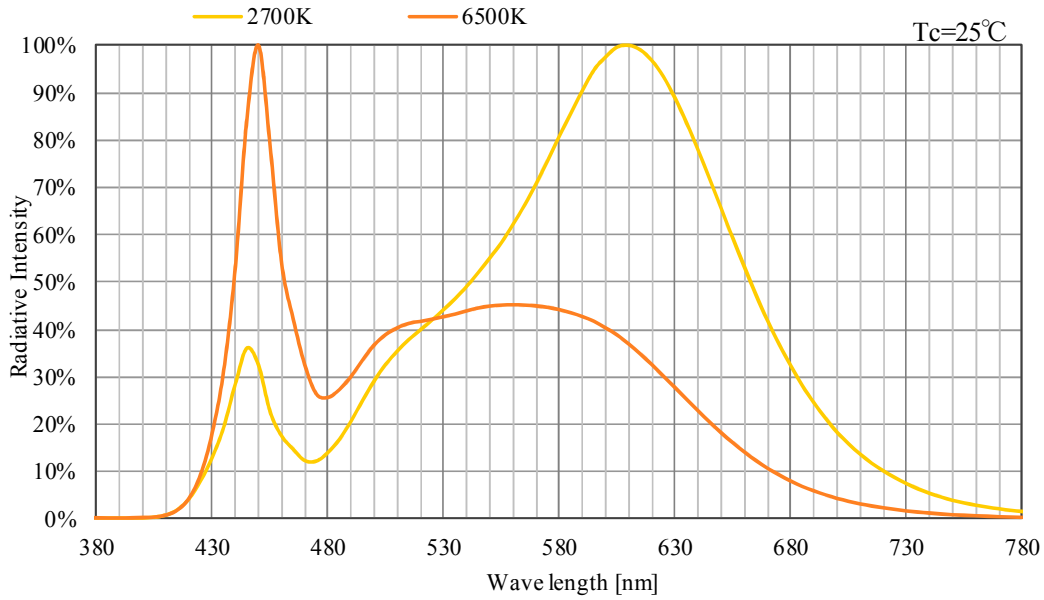


\* Characteristics data shown here are for reference purpose only. (Not guaranteed data)

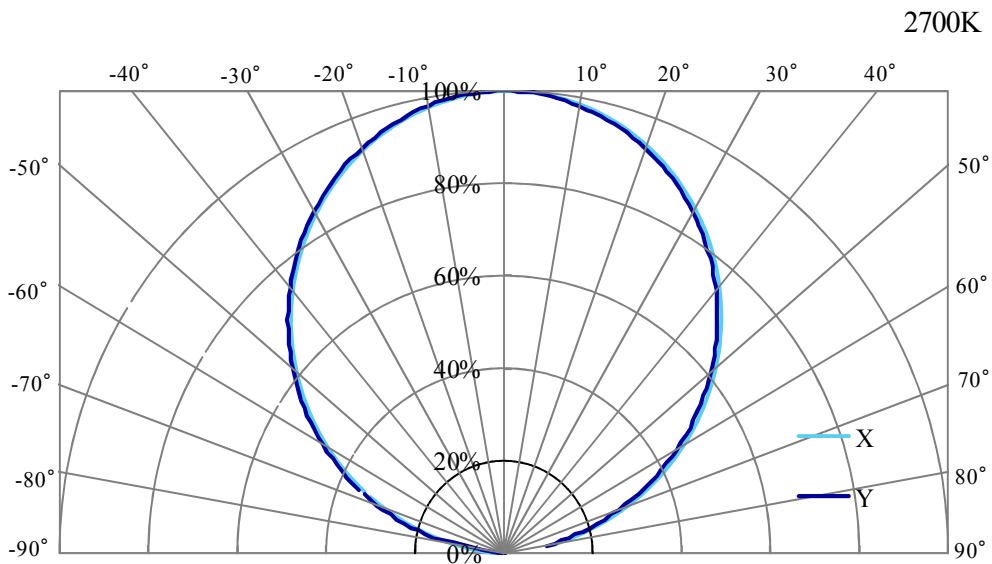
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## 4-2. Optical Characteristics

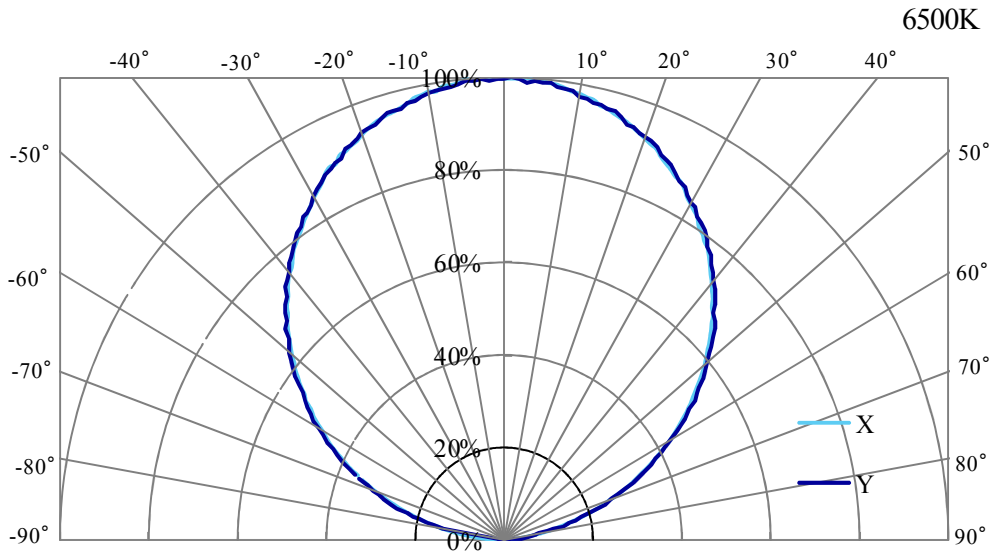
### Spectrum



### Radiation Characteristic

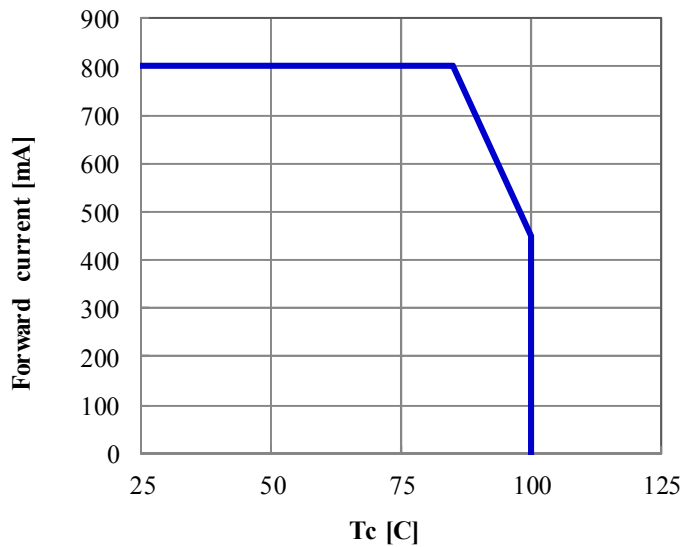


## 4-2. Optical Characteristics (continued)



## 4-3. Derating Characteristics

Case Temperature vs. Allowable Forward Current



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## 5. Reliability

### 5-1. Reliability Test

Test Item	Test Condition
Continuous Operation Test	IF =700mA , Tc=85 C, 1000hours
Low Temperature Storage Test	Ta = -40 C × 1000 hours
High Temperature Storage Test	Ta = 100 C × 1000 hours
Moisture-proof Test	Tc=60 C, 95 %RH for 1000 hours
Thermal Shock Test	-40 C × 30 minutes – 100 C × 30 minutes, 100 cycle

### 5-2. Failure Criteria

( Tc=25C )

Measuring Item	Symbol	Measuring Condition	Failure Criteria
Power Dissipation	VF	IF =700mA	>U × 1.1
Total Luminous Flux	Φv	IF =700mA	<S × 0.7

U defines the upper limit of the specified characteristics. S defines the initial value.

Note : Measurement shall be taken between 2 hours and 24 hours, and the test pieces should be return to the normal ambient conditions after the completion of each test.

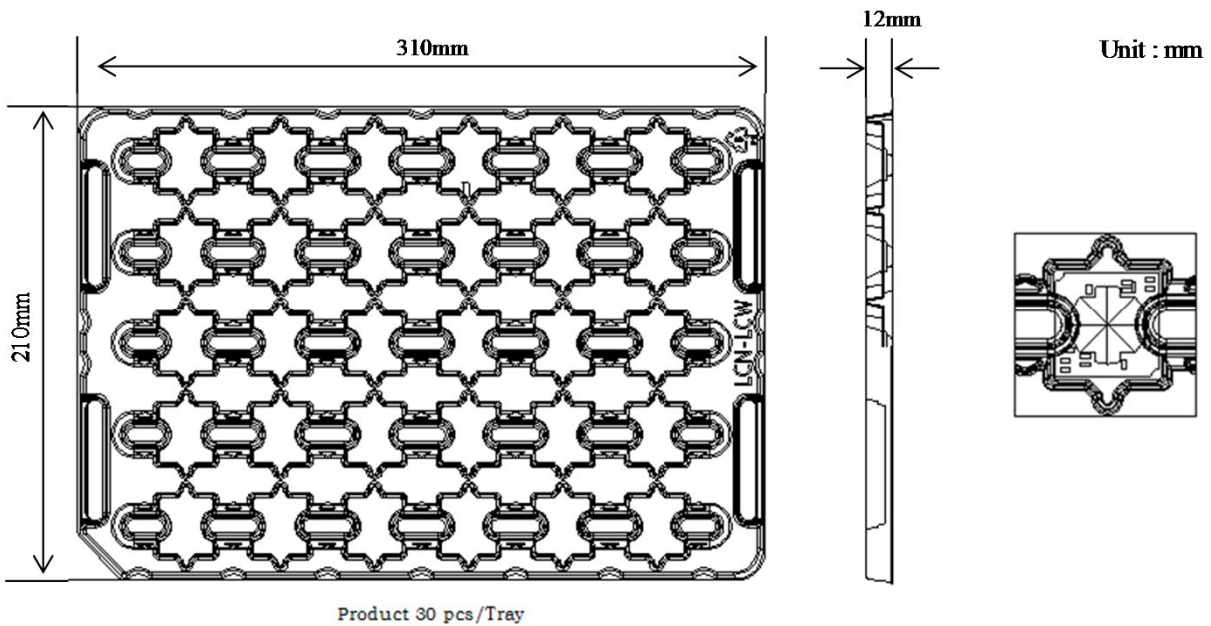
## 6. Packing Specification

### 6-1. Packing

An empty tray is placed on top of a 6-tier tray which contain 30 pieces each.  
(Smallest packing unit: 150 pieces)

A label with product name, quantity and lot number is placed on the upper empty tray.

Tray (Dimensions: 310 x 210 x 12 mm / Materials: Electrically conductive PS)



### Example of indication label

<b>CUSTOMER</b>	
Type : LCN****-*****-*****	(1)
P. No. : *****	(2)
Lot No: *****	(3)
Date : ***	(4)
Q'ty : ***	(5)
CITIZEN ELECTRONICS CO., LTD.	

PASS

1. TYPE e.g. LCN-C03AA-18
2. P.No. ( Customer's P/N )
3. Lot No.
  - First letter: Last digit of the year e.g. 5 : year 2015
  - Second letter: Production month e.g. 1 : January
  - Note: October, November and December are designated X, Y and Z.
  - Third & fourth letter: CE's control number e.g. 5X02
4. Shipping Date
5. Quantity

## 7. Precaution

### 7-1. Handling with care for this product

- Both the light emitting area (warm & cool) is composed of resin materials. Please avoid the resin area from being pressed, stressed, rubbed, come into contact with sharp metal nail (e.g. edge of reflector part) because the function, performance and reliability of this product are negatively impacted.
- Please be aware that this product should not come into contact with any other parts while incorporating in your lighting apparatus or your other products.
- Please be aware that careful handling is required after the attachment of lead wires to prevent the application of any load to the connections.

### 7-2. Countermeasure against static electricity

- Handling of this product needs countermeasures against static electricity because this is a semiconductor product.
- Please take adequate measures to prevent any static electricity being produced such as the wearing of a wristband or anti-static gloves when handling this product.
- Every manufacturing facility in regard to the product (plant, equipment, machine, carrier machine and conveyance unit) should be connected to ground and please avoid the product to be electric-charged.
- ESD sensitivity of this product is over 1000V (HBM, based on JEITA ED-4701/304).
- After assembling the LEDs into your final product(s), it is recommended to check whether the assembled LEDs are damaged by static electricity (electrical leak phenomenon) or not.
- It is easy to find static damaged LED dies by a light-on test with the minimum current value.

### 7-3. Caution of product assembly

- Regarding this product assembling on the heat sink, it is recommended to use M3 screw & to use thermal conductivity glue or grease, and please optimize the assembly conditions according to the specifications of the thermal conductivity glue or grease  
It might be good for screw tightening on the heat sink to do temporary tightening and final tightening.  
In addition, please don't press with excess stress on the product while the assembly. And, the surfaces of thermal conductivity glue or grease, should be kept clean, therefore please remove pollution, fluid and oil on the surfaces.
- The condition of the product assembling on the heat sink and the control of screw tightening torque needs to be optimized according to the specification of the heat sink.
- Roughness, unevenness and burr of surface negatively impact thermal bonding between the product and heat sink and increase heat thermal resistance between them.  
Confidence of thermally and mechanical coupling between the product and heat sink are confirmed by checking the mounting surface and measuring the case temperature of the product.
- In order to reduce the thermal resistance at assembly, it might be good to use TIM (Thermal Interface Material) on whole contact surface of the product.  
In case of using thermal grease for the TIM, it might be good to apply uniformly on the contact surface of the product.  
In case of using thermal sheet for the TIM, it might be good to make sure that the product is NOT strained by stress when the screws are tightened for assembly.

## 7-4. Thermal Design

- The thermal design to draw heat away from the LED junction is most critical parameter for an LED illumination system. High operating temperatures at the LED junction adversely affect the performance of LED's light output and lifetime. Therefore the LED junction temperature should not exceed the absolute maximum rating in LED illumination system.
- The LED junction temperature while operation of LED illumination system depends upon thermal resistance of internal LED package (Rj-c), outer thermal resistances of LED package, power loss and ambient temperature. Please take both of the thermal design specifications and ambient temperature conditions into consideration for the setting of driving conditions.
- For more information, please refer to application note "Thermal Management".

## 7-5. Driving Current

- A constant current is required as an applying driving current to this product.  
In the case of constant voltage driving, please connect current-limiting resistor to each products in series and control the driving current to keep under the absolute maximum rating forward current value.
- Electrical transient might apply excess voltage, excess current and reverse voltage to the product(s). They also affect negative impact on the product(s) therefore please make sure that no excess voltage, excess current and reverse voltage is applied to the product(s).

## -7-6. Lighting at a minimum current value

- In a case where the minimum current(IF min) is applied to the product, some of LED dice in the product might look different in their brightness due to the individual difference of the LED dice, and they are not failed.

## -7-7. Electrical Safety

- This product is designed and produced according to IEC 62031:2008 (IEC 62031:2008 LED modules for general lighting. Safety specification)
- Dielectric voltage withstand test has been conducted on this product to see any failure after applying voltage between active pads and aluminum section of the product, and to pass at least 500V.
- Considering conformity assessment for IEC62031:2008, almost all items of the specification depend upon your final product of LED illumination system.  
Therefore, please confirm with your final product for electrical safety of your product.  
As well, the products comply with the criteria of IEC62031:2008 as single LED package.
- This product itself is designed to cover UL requirements that may apply on the final product. however, the UL certification still needs to be granted as the final product level which is depending on the design structure, materials used and how the LED is placed and fixed in the final product. Therefore please confirm electrical safety and dielectric in final product.
- Component failures can be caused by excessive voltage.
- Discharge before handling this product.

## **7-8. Recommended soldering Condition (This product is not adaptable to reflow process.)**

-For manual soldering

Please use lead-free soldering. Soldering shall be implemented using a soldering bit at a temperature lower than 350C, and shall be finished within 3.5 seconds for one land.

No external force shall be applied to resin part while soldering is implemented.

Next process of soldering should be carried out after the product has return to ambient temperature.

-For soldering correction

Regarding soldering correction, above conditions shall be applied.

Contacts number of soldering bit should be within twice for each terminal as a correction.

\* Citizen Electronics cannot guarantee if usage exceeds these recommended conditions.

Please use it after sufficient verification is carried out on your own risk if absolutely necessary.

## **7-9. Eye Safety**

-The International Electrical Commission (IEC) published in 2006 IEC 62471

”2006 Photobiological safety of lamps and lamp systems ” which includes LEDs within its scope.

When sorting single LEDs according to IEC 62471, almost all white LEDs can be classified as belonging to either Exempt Group (no hazard) or Risk Group 1 (low risk).

-However, Optical characteristics of LEDs such as radiant flux,

spectrum and light distribution are factors that affect the risk group determination of the LED, and especially a high-power LED, that emits light containing blue wavelengths, might have properties equivalent to those of Risk Group 2 (moderate risk).

-Great care should be taken when directly viewing an LED that is driven at high current, has multiple uses as a module or when focusing the light with optical instruments, as these actions might greatly increase the hazard to your eyes.

-It is recommended to regard the evaluation of stand-alone LED packages as a reference and to evaluate your final product.

## **7-10. This product is not designed for usage under the following conditions.**

If the product might be used under the following conditions, you shall evaluate its effect and appropriate them. In places where the product might:

-directly and indirectly get wet due to rain and/or at place with the fear.

-be damaged by seawater and/or at place with the fear

-be exposed to corrosive gas (such as Cl<sub>2</sub>, H<sub>2</sub>S, NH<sub>3</sub>, SO<sub>x</sub>, NO<sub>x</sub> and so on) and/or at place with the fear.

-be exposed to dust, fluid or oil and/or at place with the fear.

-be put in the enclosed space with halogenated substance and/or gas (such as Br, Cl and so on).

## 8. Warranty

- (1) CITIZEN ELECTRONICS guarantees the term of the reliability test results and elementary substances of the supplies to be within the set conditions.  
Please note that any accident/damage that occurs during or because of usage that deviates from the conditions contained in the specifications are not warrantable.
- (2) Although CITIZEN ELECTRONICS will deliver products of quality assured by the terms included in these specifications, incorporation in actual machines, lifetime in actual use and another quality shall be confirmed sufficiently by customers.  
Customers are responsible for ensuring quality and to meet the specifications such as with regard to the security / the performance to standards of safety / reliability of the finished product.
- (3) The use of this product is intended for use in general electronics such as business machines, communication equipment, audio-visual equipment, household electrical appliances and measurement devices, etc.
- (4) If this product is considered to be used in applications where high reliability is required and failure or malfunction have a direct influence on human life or health such as aerospace instrument, medical equipment, atomic energy control devices and so on, please contact Citizen Electronics beforehand.

## 9. Action for failed product

- (1) If a failed product is found, action shall be taken after consultation between both sides.  
However, in cases where it is obvious that the relevant failed product is attributed to CITIZEN ELECTRONICS, action will be limited to product replacement delivery.
- (2) When a failed product is returned, the failure phenomenon should be specified in writing and attached.  
CITIZEN ELECTRONICS will review the condition promptly and report the result to the customer.

## 10. Others

- (1) All matters of this product's quality with regard to the customer are mentioned in these specifications, and any matters which are not mentioned in these specifications in items stated prior to receipt shall lose efficacy.
- (2) When a question occurs about the contents of these specifications, please contact CITIZEN ELECTRONICS.  
In addition, if there is any discrepancy in the contents of these specifications, both sides shall handle the matter with gentlemanlike discussion.
- (3) Please do not conduct any actions equal to reverse-engineering such as the disassembling or the analysis of this product without CITIZEN's permission.  
Please contact CITIZEN directly without disassembling in any way if a failure is found in this product.
- (4) If this product is not returned within three weeks after this specification has been published, it is judged that the contents have been accepted.

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